

**Garant**
**Solid carbide milling cutter, uncoated, Ø e8 DC: 6 mm**

**Order data**

Order number	202810 6
GTIN	4045197662644
Item class	11X

**Description**
**Version:**

Double relief ground side clearance angle.  
 Through-coolant: no  
 Tolerance nominal Ø: e8  
 No. of teeth Z: 4  
 Helix angle: 35 degrees  
 Direction of infeed: horizontal, oblique and vertical  
 Shank: DIN 6535 HB to h6  
 No. of teeth Z: 4  
 Flute length  $L_c$ : 24 mm  
 Overall length L: 80 mm  
 Shank Ø  $D_s$ : 6 mm  
 Shank form: HB  
 Corner chamfer width at 45°: 0.06 mm

**Technical description**

Cutting edge Ø $D_c$	6 mm
Corner chamfer width at 45°	0.06 mm
Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.03 mm
No. of teeth Z	4
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.033 mm
Shank form	HB
Shank Ø $D_s$	6 mm

Overall length L	80 mm
Flute length L <sub>c</sub>	24 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal Ø	e8
Helix angle	35 degrees
Corner chamfer angle	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a <sub>e</sub> for milling operation	0.3×D for side milling
Through-coolant	no
Colour ring	without
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
------------------------	-------------