

Garant
Solid carbide milling cutter, TiAlN, Ø e8 DC: 4 mm

Order data

Order number	202815 4
GTIN	4045197947727
Item class	11X

Description
Version:

Double relief ground side clearance angle.

With **high-performance coating** for general-purpose use.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 35 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 16 mm

Overall length L: 75 mm

Shank Ø D_s : 4 mm

Shank form: HA

Corner chamfer width at 45°: 0.04 mm

Technical description

Cutting edge Ø D_c	4 mm
Direction of infeed	horizontal, oblique and vertical
Flute length L_c	16 mm
Tolerance nominal Ø	e8
Feed f_z for side milling in steel < 900 N/mm ²	0.023 mm
Helix angle	35 degrees

No. of teeth Z	4
Shank $\varnothing D_s$	4 mm
Shank form	HA
Shank	DIN 6535 HA to h6
Corner chamfer width at 45°	0.04 mm
Overall length L	75 mm
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	0.3×D for side milling
Through-coolant	no
Colour ring	without
Type of product	End mill