

Garant
Solid carbide milling cutter, uncoated, Ø e8 DC: 14 mm

Order data

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| Order number | 202820 14 |
| GTIN | 4045197662798 |
| Item class | 11X |

Description
Version:

Double relief ground side clearance angle.
 Through-coolant: no
 Tolerance nominal Ø: e8
 No. of teeth Z: 4
 Helix angle: 35 degrees
 Direction of infeed: horizontal, oblique and vertical
 Shank: DIN 6535 HB to h6
 No. of teeth Z: 4
 Flute length L_c : 56 mm
 Overall length L: 150 mm
 Shank Ø D_s : 14 mm
 Shank form: HB
 Corner chamfer width at 45°: 0.15 mm

Technical description

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| Feed f_z for slot milling in steel < 900 N/mm ² | 0.06 mm |
| Shank form | HB |
| Corner chamfer width at 45° | 0.15 mm |
| No. of teeth Z | 4 |
| Feed f_z for side milling in steel < 900 N/mm ² | 0.08 mm |
| Cutting edge Ø D_c | 14 mm |
| Shank Ø D_s | 14 mm |

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|--|----------------------------------|
| Overall length L | 150 mm |
| Flute length L _c | 56 mm |
| Direction of infeed | horizontal, oblique and vertical |
| Shank | DIN 6535 HB to h6 |
| Tolerance nominal Ø | e8 |
| Helix angle | 35 degrees |
| Corner chamfer angle | 45 degrees |
| Coating | uncoated |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Type | N |
| Cutting width a _e for milling operation | 0.1×D for side milling |
| Through-coolant | no |
| Colour ring | without |
| Type of product | End mill |

Services

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|------------------------|-------------|
| Shank recess Type FRST | 209900 FRST |
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