

**Garant**
**Solid carbide milling cutter, TiAlN, Ø e8 DC: 4 mm**

**Order data**

Order number	202825 4
GTIN	4045197948137
Item class	11X

**Description**
**Version:**

Double relief ground side clearance angle.

With **high-performance coating** for general-purpose use.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 35 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length  $L_c$ : 20 mm

Overall length L: 100 mm

Shank Ø  $D_s$ : 4 mm

Shank form: HA

Corner chamfer width at 45°: 0.05 mm

**Technical description**

Overall length L	100 mm
Tolerance nominal Ø	e8
Direction of infeed	horizontal, oblique and vertical
Corner chamfer width at 45°	0.05 mm
Cutting edge Ø $D_c$	4 mm
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.023 mm
No. of teeth Z	4

Shank form	HA
Shank $\varnothing D_s$	4 mm
Helix angle	35 degrees
Flute length $L_c$	20 mm
Shank	DIN 6535 HA to h6
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width $a_e$ for milling operation	0.1×D for side milling
Through-coolant	no
Colour ring	without
Type of product	End mill