

**Garant**
**GARANT Master INOX solid carbide milling cutter HPC / TPC, TiAlN, Ø h10 DC: 16 mm**

**Order data**

Order number	203011 16
GTIN	4045197851895
Item class	11X

**Description**
**Version:**

For **roughing and finishing**.

HPC milling cutter with **newly developed high-performance coating** for **outstanding tool life** and **optimum metal removal rate** in a very wide range of stainless steels. **Greater oxidation resistance** and **high-temperature hardness**.

Can be used at **high cutting speeds**, particularly suitable even for TOOLOX®.

**Advantage:**

Particularly low vibration running.

Tolerance nominal Ø: h10

No. of teeth Z: 4

Helix angle: 40 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L<sub>c</sub>: 48 mm

Overhang length L<sub>1</sub> incl. recess: 56 mm

Recess Ø D<sub>1</sub>: 15.5 mm

Overall length L: 108 mm

Shank Ø D<sub>s</sub>: 16 mm

**Technical description**

Shank Ø D <sub>s</sub>	16 mm
Direction of infeed	horizontal, oblique and vertical
No. of teeth Z	4

Tolerance nominal $\varnothing$	h10
Cutting edge $\varnothing D_c$	16 mm
Overall length L	108 mm
Overhang length $L_1$ incl. recess	56 mm
Shank	DIN 6535 HB to h6
Feed $f_z$ for side milling in INOX > 900 N/mm <sup>2</sup>	0.055 mm
Recess $\varnothing D_1$	15.5 mm
Flute length $L_c$	48 mm
Feed $f_z$ for slot milling in stainless steel > 900 N/mm <sup>2</sup>	0.05 mm
Corner chamfer width at 45°	0.35 mm
Helix angle	40 degrees
Corner chamfer angle	45 degrees
Series	GARANT Master INOX
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	0.08×D
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Machining strategy	TPC
Colour ring	blue
Type of product	End mill

## Services

SZ2025 16

Shank clamping flats for shrink-fit chucks, with retainer function Shank  $\varnothing$  tool 16 mm

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