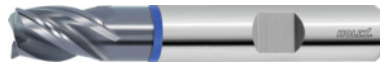



HOLEX Pro INOX solid carbide milling cutter HPC, AlCrN, Ø f8 DC: 20 mm

Order data

Order number	203013 20
GTIN	4045197849960
Item class	12X

Description
Version:

HPC milling cutters with **newly developed high-performance coating** for **outstanding tool working life** and **optimum metal removal rates** in a wide range of stainless steels. For use at **high cutting speeds**, particularly suitable even for steels up to approx. 1100 N/mm².

Tolerance nominal Ø: f8

No. of teeth Z: 4

Helix angle: 35 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c: 26 mm

Overall length L: 92 mm

Shank Ø D_s: 20 mm

Corner chamfer width at 45°: 0.3 mm

Feed f_z for slot milling in stainless steel > 900 N/mm²: 0.07 mm

Technical description

No. of teeth Z	4
Cutting edge Ø D _c	20 mm
Flute length L _c	26 mm
Corner chamfer width at 45°	0.3 mm
Feed f _z for side milling in INOX > 900 N/mm ²	0.08 mm
Shank Ø D _s	20 mm

Feed f_z for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.07 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal \varnothing	f8
Overall length L	92 mm
Shank	DIN 6535 HB to h6
Helix angle	35 degrees
Corner chamfer angle	45 degrees
Series	HOLEX Pro INOX
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	blue
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm

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