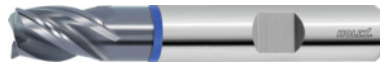



HOLEX Pro INOX solid carbide milling cutter HPC, AlCrN, Ø f8 DC: 4 mm

Order data

Order number	203013 4
GTIN	4045197849892
Item class	12X

Description
Version:

HPC milling cutters with **newly developed high-performance coating** for **outstanding tool working life** and **optimum metal removal rates** in a wide range of stainless steels. For use at **high cutting speeds**, particularly suitable even for steels up to approx. 1100 N/mm².

Tolerance nominal Ø: f8

No. of teeth Z: 4

Helix angle: 35 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c: 8 mm

Overall length L: 54 mm

Shank Ø D_s: 6 mm

Corner chamfer width at 45°: 0.1 mm

Feed f_z for slot milling in stainless steel > 900 N/mm²: 0.012 mm

Technical description

Flute length L _c	8 mm
Cutting edge Ø D _c	4 mm
Shank Ø D _s	6 mm
Feed f _z for side milling in INOX > 900 N/mm ²	0.015 mm
Tolerance nominal Ø	f8
Overall length L	54 mm

Feed f_z for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.012 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
No. of teeth Z	4
Corner chamfer width at 45°	0.1 mm
Helix angle	35 degrees
Corner chamfer angle	45 degrees
Series	HOLEX Pro INOX
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	blue
Type of product	End mill