

Garant
Solid carbide milling cutter HPC, TiAlN, Ø e8 DC: 12 mm

Order data

Order number	203024 12
GTIN	4045197857927
Item class	11X

Description
Note:
Successor product to No. 203022.

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 76 mm

Overall length L: 125 mm

Shank Ø D_s : 12 mm

Corner chamfer width at 45°: 0.5 mm

Feed f_z for side milling in INOX > 900 N/mm²: 0.065 mm

Technical description

No. of teeth Z	4
Feed f_z for side milling in INOX > 900 N/mm ²	0.065 mm
Shank	DIN 6535 HB to h6
Tolerance nominal Ø	e8
Shank Ø D_s	12 mm
Cutting edge Ø D_c	12 mm
Flute length L_c	76 mm
Corner chamfer width at 45°	0.5 mm

Overall length L	125 mm
Direction of infeed	horizontal, oblique and vertical
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.1 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	blue
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 12 mm

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