

Garant

GARANT Master Steel solid carbide roughing end mill HPC, TiAlN, Ø f8 DC: 18 mm



Order data

Order number	203035 18
GTIN	4045197718822
Item class	11X

Description

Version:

For **roughing and finishing**.

Up to 1.5xD into solid material **at very high feed rates** with smooth cutting action.

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Tolerance nominal Ø: f8

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 36 mm

Overhang length L_1 incl. recess: 42 mm

Recess Ø D_1 : 17.8 mm

Overall length L: 92 mm

Shank Ø D_s : 18 mm

Technical description

Recess Ø D_1	17.8 mm
Cutting edge Ø D_c	18 mm
No. of teeth Z	4
Overhang length L_1 incl. recess	42 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.13 mm

Feed f_z for slot milling in steel < 900 N/mm ²	0.1 mm
Corner chamfer width at 45°	0.36 mm
Shank $\varnothing D_s$	18 mm
Overall length L	92 mm
Flute length L_c	36 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	f8
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill