

Garant
GARANT Master Steel solid carbide roughing end mill HPC, TiAlN, Ø f8 DC: 6 mm

Order data

Order number	203038 6
GTIN	4045197718914
Item class	11X

Description
Version:

For **roughing and finishing** up to $0.7 \times D$ into solid material **at very high feed rates** with smooth cutting action.

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Tolerance nominal \varnothing : f8

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 13 mm

Overhang length L_1 incl. recess: 42 mm

Recess $\varnothing D_1$: 5.8 mm

Overall length L: 80 mm

Shank $\varnothing D_s$: 6 mm

Technical description

Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.05 mm
Corner chamfer width at 45°	0.12 mm
Cutting edge $\varnothing D_c$	6 mm
No. of teeth Z	4
Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.04 mm

Recess $\varnothing D_1$	5.8 mm
Overhang length L_1 incl. recess	42 mm
Shank $\varnothing D_s$	6 mm
Overall length L	80 mm
Flute length L_c	13 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	f8
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.1 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill