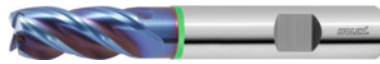




Solid carbide roughing end mill HPC, TiXSi, Ø f8 DC: 12 mm



Order data

Order number	203044 12
GTIN	4045197679390
Item class	12X

Description

Version:

For **roughing and finishing**.

Up to 1.5×D into solid material **at very high feed rates** with smooth cutting action.

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Tolerance nominal Ø: f8

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 26 mm

Overhang length L_1 incl. recess: 36 mm

Recess Ø D_1 : 11.6 mm

Overall length L: 83 mm

Shank Ø D_s : 12 mm

Technical description

Corner chamfer width at 45°	0.3 mm
Cutting edge Ø D_c	12 mm
Recess Ø D_1	11.6 mm
No. of teeth Z	4
Overhang length L_1 incl. recess	36 mm

Feed f_z for slot milling in steel < 900 N/mm ²	0.07 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.09 mm
Shank $\varnothing D_s$	12 mm
Overall length L	83 mm
Flute length L_c	26 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	f8
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Coating	TiXSi
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.3xD for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 12 mm	SZ2025 12