


HOLEX Pro Steel solid carbide roughing end mill HPC, TiAlN, Ø DC: 18 mm

Order data

Order number	203052 18
GTIN	4045197712851
Item class	12X

Description
Version:

For **roughing and finishing**.

Up to 1×D into solid material **at very high feed rates** with smooth cutting action.

At maximum machining depths, ensure compliance with the ratio dimension L_c (cutting length) / $\varnothing D_c$ (cutting \varnothing)!

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Tolerance nominal \varnothing : 0 / -0.03

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 24 mm

Overall length L: 84 mm

Shank $\varnothing D_s$: 18 mm

Corner chamfer width at 45°: 0.4 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.1 mm

Technical description

Feed f_z for slot milling in steel < 900 N/mm ²	0.1 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.13 mm
Corner chamfer width at 45°	0.4 mm
No. of teeth Z	4

Cutting edge $\varnothing D_c$	18 mm
Shank $\varnothing D_s$	18 mm
Overall length L	84 mm
Flute length L_c	24 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	0 / -0.03
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill