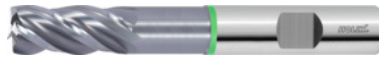



HOLEX Pro Steel solid carbide roughing end mill HPC, TiAlN, Ø DC: 16 mm

Order data

Order number	203056 16
GTIN	4045197713148
Item class	12X

Description
Version:

For **roughing and finishing**.

Up to 0.7×D into solid material **at very high feed rates** with smooth cutting action.

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Tolerance nominal Ø: 0 / -0.03

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c: 32 mm

Overhang length L₁ incl. recess: 56 mm

Recess Ø D₁: 15.5 mm

Overall length L: 108 mm

Shank Ø D_s: 16 mm

Technical description

Overhang length L ₁ incl. recess	56 mm
Cutting edge Ø D _c	16 mm
Feed f _z for side milling in steel < 900 N/mm ²	0.1 mm
Recess Ø D ₁	15.5 mm
Corner chamfer width at 45°	0.4 mm
No. of teeth Z	4

Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.08 mm
Shank $\varnothing D_s$	16 mm
Overall length L	108 mm
Flute length L_c	32 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	0 / -0.03
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.25×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 16 mm

SZ2025 16