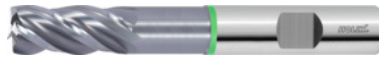




HOLEX Pro Steel solid carbide roughing end mill HPC, TiAlN, Ø DC: 20 mm



Order data

Order number	203056 20
GTIN	4045197713155
Item class	12X

Description

Version:

For **roughing and finishing**.

Up to $0.7 \times D$ into solid material **at very high feed rates** with smooth cutting action.

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Tolerance nominal \varnothing : 0 / -0.03

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 38 mm

Overhang length L_1 incl. recess: 70 mm

Recess $\varnothing D_1$: 19.5 mm

Overall length L: 126 mm

Shank $\varnothing D_s$: 20 mm

Technical description

Recess $\varnothing D_1$	19.5 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.13 mm
Corner chamfer width at 45°	0.5 mm
Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.1 mm
Overhang length L_1 incl. recess	70 mm

No. of teeth Z	4
Cutting edge $\varnothing D_c$	20 mm
Shank $\varnothing D_s$	20 mm
Overall length L	126 mm
Flute length L_c	38 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	0 / -0.03
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.25×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm

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