



## HOLEX Pro Steel solid carbide roughing end mill HPC, TiAlN, Ø DC: 10 mm



### Order data

Order number	203058 10
GTIN	4045197946287
Item class	12X

### Description

#### Version:

For **roughing and finishing**.

Up to  $0.7 \times D$  into solid material **at very high feed rates** with smooth cutting action.

#### Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Tolerance nominal  $\varnothing$ : 0 / -0.03

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length  $L_c$ : 30 mm

Overhang length  $L_1$  incl. recess: 38 mm

Recess  $\varnothing D_1$ : 9.5 mm

Overall length L: 80 mm

Shank  $\varnothing D_s$ : 10 mm

### Technical description

Corner chamfer width at 45°	0.3 mm
Overall length L	80 mm
Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.06 mm
Helix angle	38 degrees
Overhang length $L_1$ incl. recess	38 mm
Tolerance nominal $\varnothing$	0 / -0.03

Shank	DIN 6535 HB to h6
Direction of infeed	horizontal, oblique and vertical
No. of teeth Z	4
Flute length $L_c$	30 mm
Feed $f_z$ for side milling in steel $< 900 \text{ N/mm}^2$	0.08 mm
Cutting edge $\varnothing D_c$	10 mm
Recess $\varnothing D_1$	9.5 mm
Shank $\varnothing D_s$	10 mm
Corner chamfer angle	45 degrees
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	$0.25 \times D$ for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill