

Garant

Solid carbide roughing end mill MTC, AlCrN, Ø e8 DC: 6 mm



Order data

Order number	203071 6
GTIN	4045197776044
Item class	11X

Description

Version:

For **roughing and finishing** up to $0.7 \times D$ into solid material **at very high feed rates** with smooth cutting action.

For cutting force reduction and better surface quality due to **45° helix**.

Improved coating for a further reduction in cutting force combined with increased tool life.

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 4

Flute length L_c : 13 mm

Overhang length L_1 incl. recess: 42 mm

Recess Ø D_1 : 5.8 mm

Overall length L: 80 mm

Shank Ø D_s : 6 mm

Technical description

Flute length L_c	13 mm
Overall length L	80 mm
Recess Ø D_1	5.8 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.04 mm

Direction of infeed	horizontal, oblique and vertical
Balance quality with shank	G 2.5 with HB
Cutting edge $\varnothing D_c$	6 mm
Shank $\varnothing D_s$	6 mm
Tolerance nominal \varnothing	e8
Feed f_z for slot milling in steel < 900 N/mm ²	0.03 mm
Shank	DIN 6535 HB to h6
Overhang length L_1 incl. recess	42 mm
Corner chamfer width at 45°	0.1 mm
No. of teeth Z	4
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.1×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	green
Type of product	End mill