

Garant
Solid carbide milling cutter with chip separators TPC, TiAlN, Ø f8 DC: 8 mm

Order data

Order number	203079 8
GTIN	4045197953803
Item class	11X

Description
Version:

High-performance slot drill for machining materials up to 60 HRC, **specially designed for TPC applications.**

Strengthened core. With corner radii similar to torus cutters.

Chip breakers for controlled chip breaking.

Note:

$h_{m \max}$: the values stated in the table are maximum values.

$a_{e \max} = 0.05 \times D$ for TPC machining.

Tolerance nominal Ø: f8

No. of teeth Z: 5

Helix angle: 45 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 5

Flute length L_c : 24 mm

Overhang length L_1 incl. recess: 30 mm

Recess Ø D_1 : 7.8 mm

Overall length L: 68 mm

Shank Ø D_s : 8 mm

Technical description

Helix angle	45 degrees
Flute length L_c	24 mm
Balance quality with shank	G 2.5 with HB

Cutting edge $\varnothing D_c$	8 mm
Direction of infeed	horizontal and oblique
Overhang length L_1 incl. recess	30 mm
Overall length L	68 mm
Shank $\varnothing D_s$	8 mm
Recess $\varnothing D_1$	7.8 mm
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	f8
Average chip thickness h_{max} for TPC milling in steel < 60 HRC	0.022 mm
No. of teeth Z	5
Corner rounding r_v	0.2 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.05 \times D$
Through-coolant	no
Machining strategy	TPC
Colour ring	red
Type of product	End mill