


Solid carbide end mill, TiAlN, Ø h10 DC: 20 mm

Order data

Order number	203240 20
GTIN	4045197119056
Item class	12X

Description
Version:

Strengthened core and geometry for hard machining, without dynamic helical pitch.

Application:
For profile milling as finishing.

(Plunge cutting only to shallow depths).

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 8

Helix angle: 50 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 6535 HA to h6

No. of teeth Z: 8

Flute length L_c : 38 mm

Overall length L: 104 mm

Shank Ø D_s : 20 mm

Feed f_z for side milling in steel < 55 HRC: 0.055 mm

Technical description

Cutting edge Ø D_c	20 mm
Feed f_z for side milling in steel < 55 HRC	0.055 mm
No. of teeth Z	8
Shank Ø D_s	20 mm
Overall length L	104 mm
Flute length L_c	38 mm

Direction of infeed	horizontal and oblique
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	h10
Helix angle	50 degrees
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	H
Cutting width a_e for milling operation	0.05×D for side milling
Through-coolant	no
Colour ring	red
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm	SZ2025 20
Shank grinding Type HB	129100 HB