


**Solid carbide milling cutter, TiAlN, Ø h10 DC: 8 mm**

**Order data**

Order number	203520 8
GTIN	4045197119667
Item class	12X

**Description**
**Version:**

**High stability** and **extremely smooth cutting action**

due to at least 6 teeth.

Eccentric relief ground.

**Application:**

**For peripheral milling** as a **finishing operation**.

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 6

Helix angle: 45 degrees

Direction of infeed: horizontal

Shank: DIN 6535 HB to h6

No. of teeth Z: 6

Flute length  $L_c$ : 19 mm

Overall length L: 63 mm

Shank Ø  $D_s$ : 8 mm

Corner chamfer width at 45°: 0.1 mm

Feed  $f_z$  for side milling in steel < 900 N/mm<sup>2</sup>: 0.063 mm

**Technical description**

Cutting edge Ø $D_c$	8 mm
No. of teeth Z	6
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.063 mm
Corner chamfer width at 45°	0.1 mm

Shank $\varnothing D_s$	8 mm
Overall length L	63 mm
Flute length $L_c$	19 mm
Direction of infeed	horizontal
Shank	DIN 6535 HB to h6
Tolerance nominal $\varnothing$	h10
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width $a_e$ for milling operation	0.1×D for side milling
Through-coolant	no
Colour ring	without
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
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