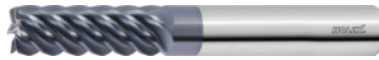



Solid carbide milling cutter, TiAlN, Ø h10 DC: 10 mm

Order data

Order number	203610 10
GTIN	4045197119735
Item class	12X

Description
Version:

High stability and **extremely smooth cutting action** due to at least 6 teeth.
Eccentric relief ground.

Application:

For peripheral milling as a **finishing operation**.

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 6

Helix angle: 45 degrees

Direction of infeed: horizontal

Shank: DIN 6535 HA to h6

No. of teeth Z: 6

Flute length L_c : 30 mm

Overall length L: 80 mm

Shank Ø D_s : 10 mm

Corner chamfer width at 45°: 0.1 mm

Feed f_z for side milling in steel < 900 N/mm²: 0.072 mm

Technical description

Cutting edge Ø D_c	10 mm
No. of teeth Z	6
Corner chamfer width at 45°	0.1 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.072 mm
Shank Ø D_s	10 mm

Overall length L	80 mm
Flute length L _c	30 mm
Direction of infeed	horizontal
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	h10
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a _e for milling operation	0.05×D for side milling
Through-coolant	no
Colour ring	without
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB