


**Solid carbide milling cutter, TiAlN, Ø DC: 16 mm**

**Order data**

Order number	203617 16
GTIN	4045197958754
Item class	12X

**Description**
**Version:**

For **finishing operations**. Special geometry for optimum chip evacuation. For **profile milling as a finishing operation**. Very sturdy version with strengthened core.

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 6

Helix angle: 45 degrees

Direction of infeed: horizontal

Shank: DIN 6535 HA to h6

No. of teeth Z: 6

Flute length  $L_c$ : 22 mm

Overall length L: 82 mm

Shank Ø  $D_s$ : 16 mm

Feed  $f_z$  for side milling in steel < 900 N/mm<sup>2</sup>: 0.089 mm

**Technical description**

Helix angle	45 degrees
Cutting edge Ø $D_c$	16 mm
Flute length $L_c$	22 mm
Direction of infeed	horizontal
Shank	DIN 6535 HA to h6
No. of teeth Z	6
Overall length L	82 mm

Shank $\varnothing D_s$	16 mm
Tolerance nominal $\varnothing$	h10
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.089 mm
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width $a_e$ for milling operation	0.1×D for side milling
Through-coolant	no
Colour ring	without
Type of product	End mill

### Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank $\varnothing$ tool 16 mm	SZ2025 16
Shank grinding Type HB	129100 HB