


Solid carbide milling cutter, TiAlN, Ø DC: 6 mm

Order data

Order number	203620 6
GTIN	4045197200471
Item class	12X

Description
Version:

For **finishing operations**. Special geometry for optimum chip evacuation. For **profile milling as a finishing operation**. Very sturdy version with strengthened core.

Application:

Very suitable for large depths of cut.

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 6

Helix angle: 45 degrees

Direction of infeed: horizontal

Shank: DIN 6535 HA to h6

No. of teeth Z: 6

Flute length L_c : 26 mm

Overall length L: 70 mm

Shank Ø D_s : 6 mm

Feed f_z for side milling in steel < 900 N/mm²: 0.054 mm

Technical description

No. of teeth Z	6
Cutting edge Ø D_c	6 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.054 mm
Shank Ø D_s	6 mm
Overall length L	70 mm
Flute length L_c	26 mm

Direction of infeed	horizontal
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	h10
Helix angle	45 degrees
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	0.05×D for side milling
Through-coolant	no
Colour ring	without
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB