

## Garant

### GARANT Master Steel solid carbide finishing cutter HPC, TiAlN, Ø f8 DC: 14 mm



#### Order data

Order number	204012 14
GTIN	4045197886637
Item class	11X

#### Description

##### Version:

For **finishing operations**.

Special geometry for optimum chip evacuation.

Unequal spacing gives high **intrinsic stability and smooth cutting action**.

For **profile milling as a finishing operation**.

##### Note:

$$a_{e\max} = 0.1 \times D$$

Can be reground from  $\varnothing D_c = 6$  mm.

Tolerance nominal  $\varnothing$ : f8

No. of teeth Z: 7

Helix angle: 45 degrees

Direction of infeed: horizontal

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 7

Flute length  $L_c$ : 26 mm

Overall length L: 83 mm

Shank  $\varnothing D_s$ : 14 mm

Corner chamfer width at 45°: 0.14 mm

Feed  $f_z$  for side milling in steel < 900 N/mm<sup>2</sup>: 0.11 mm

#### Technical description

Overall length L	83 mm
Shank $\varnothing D_s$	14 mm

Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.11 mm
No. of teeth Z	7
Flute length $L_c$	26 mm
Tolerance nominal $\varnothing$	f8
Direction of infeed	horizontal
Corner chamfer width at 45°	0.14 mm
Cutting edge $\varnothing D_c$	14 mm
Shank	DIN 6535 HA to h6
Balance quality with shank	G 2.5 with HA
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	0.1×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

## Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank  $\varnothing$  tool 20 mm

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