

Garant

GARANT Master Steel solid carbide finishing cutter HPC, TiAlN, Ø f8 DC: 4 mm



Order data

Order number	204015 4
GTIN	4045197951878
Item class	11X

Description

Version:

For **finishing operations**.

Special geometry for optimum chip evacuation.

Unequal spacing gives high **intrinsic stability and smooth cutting action**.

For **profile milling as a finishing operation**.

Note:

Can be reground from $\varnothing D_c = 6$ mm.

$$a_{e\max} = 0.1 \times D$$

Tolerance nominal \varnothing : f8

No. of teeth Z: 7

Helix angle: 45 degrees

Direction of infeed: horizontal

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 7

Flute length L_c : 16 mm

Overall length L: 62 mm

Shank $\varnothing D_s$: 6 mm

Feed f_z for side milling in steel < 900 N/mm²: 0.02 mm

Technical description

Overall length L	62 mm
Shank	DIN 6535 HA to h6
Shank $\varnothing D_s$	6 mm
Direction of infeed	horizontal

Tolerance nominal \varnothing	f8
Helix angle	45 degrees
Flute length L_c	16 mm
Balance quality with shank	G 2.5 with HA
No. of teeth Z	7
Feed f_z for side milling in steel < 900 N/mm ²	0.02 mm
Cutting edge $\varnothing D_c$	4 mm
Corner chamfer angle	90 degrees
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.1×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
------------------------	-----------