

Garant
Solid carbide roughing end mill, stub HPC, TiAlN, Ø d11 DC: 18 mm

Order data

Order number	205482 18
GTIN	4045197551726
Item class	11X

Description
Version:
With special knuckle profile.

Dimensions similar to DIN 6527.

For high feed rates, very high metal removal rate.

Note:
NEW GENERATION AVAILABLE!
Recommended successor product No. 205548.

Tolerance nominal Ø: d11

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 19 mm

Overhang length L_1 incl. recess: 36 mm

Recess Ø D_1 : 17 mm

Overall length L: 84 mm

Shank Ø D_s : 18 mm

Technical description

Recess Ø D_1	17 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.1 mm
No. of teeth Z	4
Cutting edge Ø D_c	18 mm

Overhang length L_1 incl. recess	36 mm
Corner chamfer width at 45°	0.5 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.08 mm
Shank $\varnothing D_s$	18 mm
Overall length L	84 mm
Flute length L_c	19 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	d11
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	HR
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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