

## Garant

### Solid carbide roughing end mill with internal coolant supply HPC, TiAlN, Ø d11 DC: 8 mm



#### Order data

Order number	205488 8
GTIN	4045197553102
Item class	11X

#### Description

##### Version:

##### With internal coolant supply.

The coolant is fed directly **to the cutting** edges.

This gives **longer tool-life** and **complete swarf evacuation**.

This is especially **important when milling slots or pockets**.

Tolerance nominal Ø: d11

No. of teeth Z: 3

Helix angle: 20 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length  $L_c$ : 11 mm

Overall length L: 58 mm

Shank Ø  $D_s$ : 8 mm

Corner chamfer width at 45°: 0.3 mm

Feed  $f_z$  for slot milling in steel < 900 N/mm<sup>2</sup>: 0.04 mm

#### Technical description

No. of teeth Z	3
Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.04 mm
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.045 mm
Corner chamfer width at 45°	0.3 mm

Cutting edge $\varnothing D_c$	8 mm
Shank $\varnothing D_s$	8 mm
Overall length L	58 mm
Flute length $L_c$	11 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal $\varnothing$	d11
Helix angle	20 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	HR
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	yes
Machining strategy	HPC
Colour ring	green
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
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