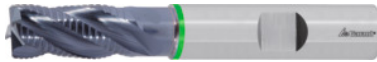


**Garant**
**Solid carbide roughing end mill HPC, TiAlN, Ø d11 DC: 4 mm**

**Order data**

Order number	205490 4
GTIN	4045197551481
Item class	11X

**Description**
**Version:**
**With special knuckle profile.**

Dimensions similar to DIN 6527.

For high feed rates, very high metal removal rate.

**Note:**
**NEW GENERATION AVAILABLE!**
**Recommended successor product No. 205550.**

Tolerance nominal Ø: d11

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length  $L_c$ : 8 mm

Overall length L: 57 mm

Shank Ø  $D_s$ : 6 mm

Corner chamfer width at 45°: 0.3 mm

Feed  $f_z$  for slot milling in steel < 900 N/mm<sup>2</sup>: 0.02 mm

**Technical description**

No. of teeth Z	3
Cutting edge Ø $D_c$	4 mm
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.023 mm
Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.02 mm

Corner chamfer width at 45°	0.3 mm
Shank $\varnothing D_s$	6 mm
Overall length L	57 mm
Flute length $L_c$	8 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal $\varnothing$	d11
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	HR
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill