



Solid carbide roughing end mill HPC, TiAlN, Ø d11 DC: 25 mm



Order data

Order number	205492 25
GTIN	4045197546159
Item class	12X

Description

Version:

Dimensions similar to DIN 6527.

For high feed rates, very high metal removal rate.

Without dynamic twist pitch.

Size **16M MID mills: Dimensions to manufacturer's standard.**

Note:

NEW GENERATION AVAILABLE!

Recommended successor product No. 205706.

Tolerance nominal Ø: d11

No. of teeth Z: 5

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 5

Flute length L_c : 45 mm

Overall length L: 121 mm

Shank Ø D_s : 25 mm

Corner chamfer width at 45°: 0.5 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.12 mm

Technical description

Feed f_z for slot milling in steel < 900 N/mm ²	0.12 mm
Cutting edge Ø D_c	25 mm
Corner chamfer width at 45°	0.5 mm

Feed f_z for side milling in steel < 900 N/mm ²	0.14 mm
No. of teeth Z	5
Shank $\varnothing D_s$	25 mm
Overall length L	121 mm
Flute length L_c	45 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	d11
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	HR
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	without
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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