

Garant
Solid carbide roughing end mill MTC, TiAlN, Ø d11 DC: 6 mm

Order data

Order number	205710 6
GTIN	4045197358189
Item class	11X

Description
Version:

Dimensions similar to DIN 6527.

Optimised special knuckle profile for roughing.

Very **high rate of metal removal.**

Can be used as a **universal end mill.**

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: d11

No. of teeth Z: 4

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 8 mm

Overall length L: 54 mm

Shank Ø D_s : 6 mm

Corner chamfer width at 45°: 0.15 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.028 mm

Technical description

Corner chamfer width at 45°	0.15 mm
Cutting edge Ø D_c	6 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.028 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.03 mm

No. of teeth Z	4
Shank $\varnothing D_s$	6 mm
Overall length L	54 mm
Flute length L_c	8 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	d11
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	HR
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	green
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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