

Garant
Solid carbide roughing slot drill MTC, TiAlN, Ø d11 DC: 25 mm

Order data

Order number	205711 25
GTIN	4045197541963
Item class	11X

Description
Version:

Dimensions similar to DIN 6527.

Optimised special knuckle profile for roughing.

Very **high rate of metal removal.**

With **semi-roughing knuckle profile** and 45° flutes for superalloys.

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Note:

f_z for a_p max = $0.5 \times D$.

Tolerance nominal Ø: d11

No. of teeth Z: 5

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 5

Flute length L_c : 50 mm

Overhang length L_1 incl. recess: 65 mm

Recess Ø D_1 : 24 mm

Overall length L: 125 mm

Shank Ø D_s : 25 mm

Technical description

Overhang length L_1 incl. recess	65 mm
Recess Ø D_1	24 mm
Feed f_z for slot milling in titanium > 850 N/mm ²	0.055 mm

Feed f_z for side milling in titanium > 850 N/mm ²	0.06 mm
Corner chamfer width at 45°	0.5 mm
No. of teeth Z	5
Cutting edge $\varnothing D_c$	25 mm
Shank $\varnothing D_s$	25 mm
Overall length L	125 mm
Flute length L_c	50 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	d11
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	HR
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	pink
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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