

Garant

Solid carbide roughing slot drill MTC, TiAlN, Ø d11 DC: 8 mm



Order data

Order number	205711 8
GTIN	4045197541918
Item class	11X

Description

Version:

Dimensions similar to DIN 6527.

Optimised special knuckle profile for roughing.

Very **high rate of metal removal**.

With **semi-roughing knuckle profile** and 45° flutes for superalloys.

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Note:

f_z for a_p max = $0.5 \times D$.

Tolerance nominal Ø: d11

No. of teeth Z: 4

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 16 mm

Overhang length L_1 incl. recess: 26 mm

Recess Ø D_1 : 7.5 mm

Overall length L: 64 mm

Shank Ø D_s : 8 mm

Technical description

Cutting edge Ø D_c	8 mm
Overhang length L_1 incl. recess	26 mm
Feed f_z for slot milling in titanium > 850 N/mm ²	0.02 mm

Corner chamfer width at 45°	0.3 mm
Feed f_z for side milling in titanium > 850 N/mm ²	0.025 mm
No. of teeth Z	4
Recess $\varnothing D_1$	7.5 mm
Shank $\varnothing D_s$	8 mm
Overall length L	64 mm
Flute length L_c	16 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	d11
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	HR
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	pink
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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