

**Garant**
**Solid carbide torus cutter, uncoated, Ø e8 DC / R1: 16/1,0 mm**

**Order data**

Order number	206040 16/1,0
GTIN	4062406087470
Item class	11X

**Description**
**Version:**

With **double relief ground side clearance angle and corner radius.**

**High strength** due to **strengthened core.**

Tolerance:  **$R_1 = \pm 0.01 \text{ mm}$ .**

No. of teeth Z: 2

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length  $L_c$ : 16 mm

Corner radius  $R_1$ : 1 mm

Overhang length  $L_1$  incl. recess: 44 mm

Recess Ø  $D_1$ : 15 mm

Overall length L: 92 mm

**Technical description**

Shank	DIN 6535 HA to h6
Overhang length $L_1$ incl. recess	44 mm
Overall length L	92 mm
Corner radius $R_1$	1 mm
Recess Ø $D_1$	15 mm
Flute length $L_c$	16 mm
Cutting edge Ø $D_c$	16 mm

Shank $\varnothing D_s$	16 mm
Feed $f_z$ for side milling in short-chipping aluminium	0.09 mm
Feed $f_z$ for copy milling in short-chipping aluminium	0.1 mm
No. of teeth Z	2
Helix angle	30 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal $\varnothing$	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	0.05×D for copy milling
Through-coolant	no
Shank tolerance	h6
Colour ring	yellow
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
Shank clamping flats for shrink-fit chucks, with retainer function Shank $\varnothing$ tool 16 mm	SZ2025 16
Shank grinding Type HB	129100 HB