

Garant
Solid carbide torus cutter, uncoated, \varnothing e8 DC / R1: 8/1,0 mm

Order data

Order number	206040 8/1,0
GTIN	4045197122797
Item class	11X

Description
Version:

With **double relief ground side clearance angle and corner radius.**

High strength due to **strengthened core.**

Tolerance: $R_1 = \pm 0.01$ mm.

No. of teeth Z: 2

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length L_c : 9 mm

Corner radius R_1 : 1 mm

Overhang length L_1 incl. recess: 27 mm

Recess $\varnothing D_1$: 7.4 mm

Overall length L: 63 mm

Technical description

No. of teeth Z	2
Feed f_z for side milling in short-chipping aluminium	0.04 mm
Cutting edge $\varnothing D_c$	8 mm
Recess $\varnothing D_1$	7.4 mm
Corner radius R_1	1 mm
Feed f_z for copy milling in short-chipping aluminium	0.045 mm
Overhang length L_1 incl. recess	27 mm

Shank $\varnothing D_s$	8 mm
Flute length L_c	9 mm
Overall length L	63 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	0.05×D for copy milling
Through-coolant	no
Shank tolerance	h6
Colour ring	yellow
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB