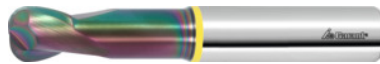


Garant

Solid carbide torus cutter, DLC, Ø e8 DC / R1: 6/1,0 mm



Order data

Order number	206065 6/1,0
GTIN	4045197766243
Item class	11X

Description

Version:

Tolerance: $R_1 = \pm 0.01 \text{ mm}$.

With the latest generation of **DLC coating sp²**.

With **double relief ground side clearance angle and corner radius**.

High strength due to **strengthened core**.

No. of teeth Z: 2

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length L_c : 7 mm

Corner radius R_1 : 1 mm

Overhang length L_1 incl. recess: 21 mm

Recess Ø D_1 : 5.5 mm

Overall length L: 57 mm

Technical description

Recess Ø D_1	5.5 mm
Overall length L	57 mm
Shank Ø D_s	6 mm
Cutting edge Ø D_c	6 mm
No. of teeth Z	2
Feed f_z for side milling in short-chipping aluminium	0.03 mm
Feed f_z for copy milling in short-chipping aluminium	0.034 mm

Overhang length L_1 incl. recess	21 mm
Flute length L_c	7 mm
Corner radius R_1	1 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.5×D for side milling
Through-coolant	no
Shank tolerance	h6
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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