

Garant
Solid carbide torus cutter, DLC, Ø e8 DC / R1: 16/2,5 mm

Order data

Order number	206071 16/2,5
GTIN	4045197958556
Item class	11X

Description
Version:

With the latest generation of **DLC coating sp²**.

With **double relief ground side clearance angle and corner radius**.

High stability due to **strengthened core**.

Tolerance: **R₁ = ±0.01 mm**.

No. of teeth Z: 2

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length L_c: 16 mm

Corner radius R₁: 2.5 mm

Overhang length L₁ incl. recess: 92 mm

Recess Ø D₁: 15 mm

Overall length L: 150 mm

Technical description

Flute length L _c	16 mm
Overhang length L ₁ incl. recess	92 mm
Overall length L	150 mm
Feed f _z for copy milling in short-chipping aluminium	0.1 mm
Feed f _z for side milling in short-chipping aluminium	0.09 mm
Cutting edge Ø D _c	16 mm
Recess Ø D ₁	15 mm

Shank $\varnothing D_s$	16 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
No. of teeth Z	2
Corner radius R_1	2.5 mm
Coating	DLC
Tool material	solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.1×D for side milling
Cutting width a_e for milling operation	0.05×D for copy milling
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 16 mm	SZ2025 16
Shank grinding Type HB	129100 HB