

Garant

Solid carbide torus cutter, DLC, Ø e8 DC / R1: 4/0,3 mm



Order data

Order number	206071 4/0,3
GTIN	4045197766373
Item class	11X

Description

Version:

With the latest generation of **DLC coating sp²**.

With **double relief ground side clearance angle and corner radius**.

High stability due to **strengthened core**.

Tolerance: **R₁ = ±0.01 mm**.

No. of teeth Z: 2

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length L_c: 5 mm

Corner radius R₁: 0.3 mm

Overhang length L₁ incl. recess: 36 mm

Recess Ø D₁: 3.7 mm

Overall length L: 75 mm

Technical description

Recess Ø D ₁	3.7 mm
Feed f _z for side milling in short-chipping aluminium	0.02 mm
Corner radius R ₁	0.3 mm
Flute length L _c	5 mm
No. of teeth Z	2
Feed f _z for copy milling in short-chipping aluminium	0.023 mm
Overall length L	75 mm

Cutting edge $\varnothing D_c$	4 mm
Overhang length L_1 incl. recess	36 mm
Shank $\varnothing D_s$	4 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	DLC
Tool material	solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.1×D for side milling
Cutting width a_e for milling operation	0.05×D for copy milling
Through-coolant	no
Colour ring	yellow
Type of product	End mill