

Garant
Solid carbide torus cutter, DLC, Ø e8 DC / R1: 8/1,0 mm

Order data

Order number	206071 8/1,0
GTIN	4045197766434
Item class	11X

Description
Version:

With the latest generation of **DLC coating sp²**.

With **double relief ground side clearance angle and corner radius**.

High stability due to **strengthened core**.

Tolerance: **R₁ = ±0.01 mm**.

No. of teeth Z: 2

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length L_c: 9 mm

Corner radius R₁: 1 mm

Overhang length L₁ incl. recess: 54 mm

Recess Ø D₁: 7.4 mm

Overall length L: 100 mm

Technical description

Cutting edge Ø D _c	8 mm
Shank Ø D _s	8 mm
Feed f _z for side milling in short-chipping aluminium	0.04 mm
Flute length L _c	9 mm
Corner radius R ₁	1 mm
Overall length L	100 mm
Overhang length L ₁ incl. recess	54 mm

No. of teeth Z	2
Recess $\varnothing D_1$	7.4 mm
Feed f_z for copy milling in short-chipping aluminium	0.045 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	DLC
Tool material	solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.1×D for side milling
Cutting width a_e for milling operation	0.05×D for copy milling
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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