

Garant
Solid carbide torus cutter, DLC, Ø e8 DC / R1: 10/0,3 mm

Order data

Order number	206075 10/0,3
GTIN	4045197766571
Item class	11X

Description
Version:

With the latest generation of **DLC coating sp²**.

With **double relief ground side clearance angle and corner radius.**

High stability due to **strengthened core.**

Tolerance: **R₁ = ±0.01 mm.**

No. of teeth Z: 2

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length L_c: 11 mm

Corner radius R₁: 0.3 mm

Overhang length L₁ incl. recess: 110 mm

Recess Ø D₁: 9.2 mm

Overall length L: 150 mm

Technical description

Feed f _z for copy milling in short-chipping aluminium	0.056 mm
Overhang length L ₁ incl. recess	110 mm
No. of teeth Z	2
Corner radius R ₁	0.3 mm
Flute length L _c	11 mm
Feed f _z for side milling in short-chipping aluminium	0.05 mm
Recess Ø D ₁	9.2 mm

Cutting edge $\varnothing D_c$	10 mm
Shank $\varnothing D_s$	10 mm
Overall length L	150 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	DLC
Tool material	solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.1×D for side milling
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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