

Garant
Solid carbide end torus cutter HPC, TiAlN, Ø h9 DC: 6 mm

Order data

Order number	206266 6
GTIN	4045197860644
Item class	11X

Description
Version:

Special centre cutting edge geometry for traverse milling at very high feed rates.

Tolerance: Corner radius $R_1 = \pm 0.01 \text{ mm}$.

Application:

For copy and traverse milling over the full range of hard machining **under HPC/HSC conditions**.

Using special milling strategies **very high rates of metal removal can be achieved**.

Note:

Successor product to No. 206272.

Tools can be reground.

No. of teeth Z: 4

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Dimension $a_{p \text{ max}}$ transverse: 0.4 mm

Programming radius: 1 mm

Flute length L_c : 3.5 mm

Overhang length L_1 incl. recess: 20 mm

Recess $\varnothing D_1$: 5.2 mm

Technical description

Programming radius	1 mm
Cutting edge $\varnothing D_c$	6 mm
Overhang length L_1 incl. recess	20 mm
Overall length L	65 mm
Feed f_z in steel < 900 N/mm ²	0.106 mm

Recess $\varnothing D_1$	5.2 mm
Shank $\varnothing D_s$	6 mm
Flute length L_c	3.5 mm
Dimension $a_{p \max}$ transverse	0.4 mm
No. of teeth Z	4
Setting angle κ	12.5 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h9
Helix angle	15 degrees
Direction of infeed	horizontal and oblique
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Shank	DIN 6535 HA to h5
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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