

## Garant

### Solid carbide torus cutter, TiAlN, Ø e8 DC / R1: 5/1,0 mm



## Order data

Order number	206280 5/1,0
GTIN	4045197123961
Item class	11X

## Description

### Version:

With **double relief ground side clearance angle**.

Tolerance: Corner radius  $R_1 = \pm 0.005$  mm.

### Application:

Especially for **high speed machining** in **mould and tool making** for **copy milling**. Excellent results when **milling dry**.

### Note:

**NEW GENERATION AVAILABLE!**

**Recommended successor product is No. 206333.**

No. of teeth Z: 4

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length  $L_c$ : 6 mm

Corner radius  $R_1$ : 1 mm

Overhang length  $L_1$  incl. recess: 18 mm

Recess  $\varnothing D_1$ : 4.6 mm

Overall length L: 54 mm

## Technical description

Feed $f_z$ for copy milling in steel < 1100 N/mm <sup>2</sup>	0.014 mm
Overhang length $L_1$ incl. recess	18 mm
Recess $\varnothing D_1$	4.6 mm
No. of teeth Z	4

Corner radius $R_1$	1 mm
Feed $f_z$ for side milling in steel $< 1100 \text{ N/mm}^2$	0.013 mm
Cutting edge $\varnothing D_c$	5 mm
Shank $\varnothing D_s$	5 mm
Flute length $L_c$	6 mm
Overall length $L$	54 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal $\varnothing$	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.05×D for copy milling
Cutting width $a_e$ for milling operation	0.2×D for side milling
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
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