

Garant

Solid carbide torus cutter, TiAlN, Ø e8 DC / R1: 20/2,5 mm



Order data

Order number	206300 20/2,5
GTIN	4045197124470
Item class	11X

Description

Version:

With **double relief ground side clearance angle**.

Tolerance: Corner radius $R_1 = \pm 0.005$ mm.

Application:

Especially for **high speed machining in mould and tool making for copy milling**. Excellent results when **milling dry**.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 206335.

No. of teeth Z: 4

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 20 mm

Corner radius R_1 : 2.5 mm

Overhang length L_1 incl. recess: 92 mm

Recess Ø D_1 : 18.5 mm

Overall length L: 150 mm

Technical description

Feed f_z for copy milling in steel < 1100 N/mm ²	0.073 mm
Feed f_z for side milling in steel < 1100 N/mm ²	0.065 mm
Cutting edge Ø D_c	20 mm
Corner radius R_1	2.5 mm

Overhang length L_1 incl. recess	92 mm
No. of teeth Z	4
Recess $\varnothing D_1$	18.5 mm
Shank $\varnothing D_s$	20 mm
Flute length L_c	20 mm
Overall length L	150 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.2×D for side milling
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm	SZ2025 20
Shank grinding Type HB	129100 HB