

Garant

Solid carbide torus cutter, TiAlN, Ø e8 DC / R1: 4/1,0 mm



Order data

Order number	206300 4/1,0
GTIN	4045197124265
Item class	11X

Description

Version:

With **double relief ground side clearance angle**.

Tolerance: Corner radius $R_1 = \pm 0.005$ mm.

Application:

Especially for **high speed machining in mould and tool making for copy milling**. Excellent results when **milling dry**.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 206335.

No. of teeth Z: 4

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 5 mm

Corner radius R_1 : 1 mm

Overhang length L_1 incl. recess: 36 mm

Recess Ø D_1 : 3.7 mm

Overall length L: 75 mm

Technical description

Corner radius R_1	1 mm
No. of teeth Z	4
Feed f_z for copy milling in steel < 1100 N/mm ²	0.014 mm
Feed f_z for side milling in steel < 1100 N/mm ²	0.013 mm

Overhang length L_1 incl. recess	36 mm
Recess $\varnothing D_1$	3.7 mm
Cutting edge $\varnothing D_c$	4 mm
Shank $\varnothing D_s$	4 mm
Flute length L_c	5 mm
Overall length L	75 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.2×D for side milling
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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