

Garant

GARANT Master INOX solid carbide torus cutter HPC DIN 6535 HA, TiAlN, Ø DC / R1: 8/2,5 mm



Order data

Order number	206345 8/2,5
GTIN	4045197852052
Item class	11X

Description

Version:

Dimensions similar to DIN 6527.

HPC milling cutter with **newly developed high-performance coating**.

For **outstanding tool life** and **optimum metal removal rate** in a very wide range of stainless steels.

Can be used at **high cutting speeds**, particularly suitable even for TOOLOX®.

Advantage:

Greater oxidation resistance and high-temperature hardness.

No. of teeth Z: 4

Helix angle: 40 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 16 mm

Corner radius R_1 : 2.5 mm

Overhang length L_1 incl. recess: 27 mm

Recess Ø D_1 : 7.5 mm

Overall length L: 63 mm

Technical description

Shank	DIN 6535 HA to h6
No. of teeth Z	4
Feed f_z for copy milling in stainless steel > 900 N/mm ²	0.03 mm
Corner radius R_1	2.5 mm

Overhang length L_1 incl. recess	27 mm
Shank $\varnothing D_s$	8 mm
Flute length L_c	16 mm
Recess $\varnothing D_1$	7.5 mm
Cutting edge $\varnothing D_c$	8 mm
Overall length L	63 mm
Feed f_z for side milling in INOX $> 900 \text{ N/mm}^2$	0.024 mm
Helix angle	40 degrees
Series	GARANT Master INOX
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h10
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Cutting width a_e for milling operation	$0.05 \times D$ for copy milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	blue
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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