



HOLEX Pro INOX solid carbide torus cutter HPC DIN 6535 HB, AlCrN, Ø DC / R1: 6/1,5 mm



Order data

Order number	206348 6/1,5
GTIN	4045197859716
Item class	12X

Description

Version:

Dimensions similar to DIN 6527.

HPC milling cutter with **newly developed high-performance coating**.

For **outstanding tool life** and **optimum metal removal rate** in a very wide range of stainless steels.

For use at **high cutting speeds**, particularly suitable even for steels up to approx. 1100 N/mm².

No. of teeth Z: 4

Helix angle: 35 degrees

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c: 13 mm

Corner radius R₁: 1.5 mm

Overhang length L₁ incl. recess: 19 mm

Recess Ø D₁: 5.8 mm

Overall length L: 57 mm

Technical description

Shank Ø D _s	6 mm
Cutting edge Ø D _c	6 mm
Overall length L	57 mm
Feed f _z for side milling in INOX > 900 N/mm ²	0.026 mm
Feed f _z for copy milling in stainless steel > 900 N/mm ²	0.032 mm

Corner radius R_1	1.5 mm
Overhang length L_1 incl. recess	19 mm
Recess $\varnothing D_1$	5.8 mm
No. of teeth Z	4
Flute length L_c	13 mm
Shank	DIN 6535 HB to h6
Helix angle	35 degrees
Series	HOLEX Pro INOX
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	f8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.3×D for side milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	blue
Type of product	End mill