

Garant
Solid carbide torus cutter HPC DIN 6535 HA, TiAlN, Ø DC / R1: 4/1,0 mm

Order data

Order number	206351 4/1,0
GTIN	4045197542182
Item class	11X

Description
Version:

Dimensions to DIN 6527 and 38° flutes.

Tolerance: Corner radius $R_1 = \pm 0.005 \text{ mm}$.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 206345

No. of teeth Z: 4

Helix angle: 38 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 12 mm

Corner radius R_1 : 1 mm

Overhang length L_1 incl. recess: 16 mm

Recess $\varnothing D_1$: 3.6 mm

Overall length L: 57 mm

Technical description

Feed f_z for copy milling in stainless steel $> 900 \text{ N/mm}^2$	0.016 mm
Cutting edge $\varnothing D_c$	4 mm
Overhang length L_1 incl. recess	16 mm
Feed f_z for side milling in INOX $> 900 \text{ N/mm}^2$	0.013 mm
No. of teeth Z	4
Corner radius R_1	1 mm

Recess $\varnothing D_1$	3.6 mm
Shank $\varnothing D_s$	6 mm
Flute length L_c	12 mm
Overall length L	57 mm
Shank	DIN 6535 HA to h6
Helix angle	38 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal \varnothing	e8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	0.05×D for copy milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	blue
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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