

Garant
Solid carbide torus cutter HPC DIN 6535 HA, TiAlN, Ø DC / R1: 6/1,5 mm

Order data

Order number	206351 6/1,5
GTIN	4045197542236
Item class	11X

Description
Version:

Dimensions to DIN 6527 and 38° flutes.

Tolerance: Corner radius $R_1 = \pm 0.005 \text{ mm}$.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 206345

No. of teeth Z: 4

Helix angle: 38 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 13 mm

Corner radius R_1 : 1.5 mm

Overhang length L_1 incl. recess: 21 mm

Recess $\varnothing D_1$: 5.5 mm

Overall length L: 57 mm

Technical description

Feed f_z for side milling in INOX > 900 N/mm ²	0.026 mm
Corner radius R_1	1.5 mm
Feed f_z for copy milling in stainless steel > 900 N/mm ²	0.032 mm
No. of teeth Z	4
Cutting edge $\varnothing D_c$	6 mm
Overhang length L_1 incl. recess	21 mm

Recess $\varnothing D_1$	5.5 mm
Shank $\varnothing D_s$	6 mm
Flute length L_c	13 mm
Overall length L	57 mm
Shank	DIN 6535 HA to h6
Helix angle	38 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal \varnothing	e8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	0.05×D for copy milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	blue
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB