

**Garant**
**Solid carbide torus cutter HPC DIN 6535 HA, TiAlN, Ø DC / R1: 8/2,5 mm**

**Order data**

Order number	206351 8/2,5
GTIN	4045197706263
Item class	11X

**Description**
**Version:**

Dimensions to DIN 6527 and 38° flutes.

Tolerance: Corner radius  $R_1 = \pm 0.005 \text{ mm}$ .

**Note:**

**NEW GENERATION AVAILABLE!**

**Recommended successor product is No. 206345**

No. of teeth Z: 4

Helix angle: 38 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length  $L_c$ : 16 mm

Corner radius  $R_1$ : 2.5 mm

Overhang length  $L_1$  incl. recess: 27 mm

Recess  $\varnothing D_1$ : 7.5 mm

Overall length L: 63 mm

**Technical description**

No. of teeth Z	4
Corner radius $R_1$	2.5 mm
Recess $\varnothing D_1$	7.5 mm
Cutting edge $\varnothing D_c$	8 mm
Feed $f_z$ for copy milling in stainless steel > 900 N/mm <sup>2</sup>	0.03 mm
Overhang length $L_1$ incl. recess	27 mm

Feed $f_z$ for side milling in INOX > 900 N/mm <sup>2</sup>	0.024 mm
Shank $\varnothing D_s$	8 mm
Flute length $L_c$	16 mm
Overall length $L$	63 mm
Shank	DIN 6535 HA to h6
Helix angle	38 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal $\varnothing$	e8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.3×D for side milling
Cutting width $a_e$ for milling operation	0.05×D for copy milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	blue
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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