

**Garant**
**GARANT Master Steel solid carbide torus cutter HPC, TiAlN, Ø DC / R1: 8/1,5 mm**

**Order data**

Order number	206354 8/1,5
GTIN	4045197778604
Item class	11X

**Description**
**Version:**

Dimensions to DIN 6527 and 38° flutes.

Tolerance: Corner radius  $R_1 = \pm 0.01$  mm.

**Advantage:**

HPC milling cutters with various corner radii for all radial transitions.

Optimised flute form, eccentric relief ground, wide chip space.

No. of teeth Z: 4

Helix angle: 38 degrees

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length  $L_c$ : 21 mm

Corner radius  $R_1$ : 1.5 mm

Overhang length  $L_1$  incl. recess: 25 mm

Recess Ø  $D_1$ : 7.8 mm

Overall length L: 63 mm

**Technical description**

Feed $f_z$ for side milling in steel $< 900$ N/mm <sup>2</sup>	0.06 mm
No. of teeth Z	4
Shank Ø $D_s$	8 mm
Corner radius $R_1$	1.5 mm
Flute length $L_c$	21 mm

Cutting edge $\varnothing D_c$	8 mm
Recess $\varnothing D_1$	7.8 mm
Overhang length $L_1$ incl. recess	25 mm
Overall length $L$	63 mm
Feed $f_z$ for slot milling in steel $< 900 \text{ N/mm}^2$	0.05 mm
Shank	DIN 6535 HB to h6
Helix angle	38 degrees
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal $\varnothing$	f8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Cutting width $a_e$ for milling operation	$0.3 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill