


HOLEX Pro Steel solid carbide torus cutter HPC, TiAlN, Ø DC / R1: 20/2,0 mm

Order data

Order number	206357 20/2,0
GTIN	4045197770547
Item class	12X

Description
Version:

Tolerance: Corner radius $R_1 = \pm 0.03$ mm.

Advantage:

HPC milling cutters will with various corner radii for all radial transitions.

Optimised flute form, eccentric relief ground, wide chip space.

No. of teeth Z: 4

Helix angle: 38 degrees

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 38 mm

Corner radius R_1 : 2 mm

Overhang length L_1 incl. recess: 54 mm

Recess Ø D_1 : 19.5 mm

Overall length L: 104 mm

Technical description

Recess Ø D_1	19.5 mm
Overall length L	104 mm
Cutting edge Ø D_c	20 mm
Shank Ø D_s	20 mm
Corner radius R_1	2 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.13 mm
Flute length L_c	38 mm

Overhang length L_1 incl. recess	54 mm
No. of teeth Z	4
Feed f_z for slot milling in steel < 900 N/mm ²	0.1 mm
Shank	DIN 6535 HB to h6
Helix angle	38 degrees
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	0 / -0.03
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
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Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm

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