


**HOLEX Pro Steel solid carbide torus cutter HPC, TiAlN, Ø DC / R1: 8/1,0 mm**

**Order data**

Order number	206357 8/1,0
GTIN	4045197770370
Item class	12X

**Description**
**Version:**

Tolerance: Corner radius  $R_1 = \pm 0.03$  mm.

**Advantage:**

HPC milling cutters will with various corner radii for all radial transitions.

Optimised flute form, eccentric relief ground, wide chip space.

No. of teeth Z: 4

Helix angle: 38 degrees

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length  $L_c$ : 19 mm

Corner radius  $R_1$ : 1 mm

Overhang length  $L_1$  incl. recess: 27 mm

Recess  $\varnothing D_1$ : 7.5 mm

Overall length L: 63 mm

**Technical description**

Cutting edge $\varnothing D_c$	8 mm
No. of teeth Z	4
Feed $f_z$ for side milling in steel $< 900$ N/mm <sup>2</sup>	0.06 mm
Recess $\varnothing D_1$	7.5 mm
Flute length $L_c$	19 mm
Shank $\varnothing D_s$	8 mm
Corner radius $R_1$	1 mm

Overall length L	63 mm
Overhang length L <sub>1</sub> incl. recess	27 mm
Feed f <sub>z</sub> for slot milling in steel < 900 N/mm <sup>2</sup>	0.05 mm
Shank	DIN 6535 HB to h6
Helix angle	38 degrees
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	0 / -0.03
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a <sub>e</sub> for milling operation	Full slot cutting depth 1×D
Cutting width a <sub>e</sub> for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill